

Telephone:
Fax:
VAT Registration No.:

Name:
Address:
Tel - Private:
Tel - Business:
Tel - Mobile:

Manufacturer: Opel/Vauxhall
Model:
Year: 1992
Registration:
Mileage:
Job number:
Date:

Dimensions				
Notes			Specified value	Measured value
	Wheelbase	mm	2517	
	Track - front/rear	mm	1430/1423	
Tightening torques				
Notes			Specified value	Measured value
93	Tightening torque - steel wheels		110 Nm	
93	Tightening torque - alloy wheels		110 Nm	
	Trackrod locknut/clamp		20 Nm	
Checking range - Front wheels				
Notes			Specified value	Measured value
	Load positioning		E	
	Fuel tank - percentage full	%	50	
	Toe-in (N = negative, toe-out)	mm	0,50N - 2,50N	
	Toe-in	deg	0°5'N - 0°25'N	
	Toe-in	deg-1/100	0,08N - 0,42N	
	Camber	deg	0°20'N - 1°50'N	
	Camber	deg-1/100	0,33N - 1,83N	
	Castor	deg	0°30' - 2°30'	
	Castor	deg-1/100	0,50 - 2,50	
Setting data - All wheels				
Notes			Specified value	Measured value
	Load positioning		E	
	Fuel tank - percentage full	%	50	
	Toe-in (N = negative, toe-out)	mm	1,50N±1	
	Toe-in	deg	0°15'N±10'	
	Toe-in	deg-1/100	0,25N±0,17	
	Camber	deg	1°5'N±45'	
	Camber	deg-1/100	1,08N±0,75	
	Tolerance left/right	deg	1°	
	Tolerance left/right	deg-1/100	1	
	Camber adjustment		Not adjustable	
	Castor	deg	1°30'±1°	
	Castor	deg-1/100	1,50±1	
	Tolerance left/right	deg	1°	
	Tolerance left/right	deg-1/100	1	
	Castor adjustment		Not adjustable	
	Toe-out on turns at 20°	deg	1°25'±45'	
	Toe-out on turns at 20°	deg-1/100	1,42±0,75	

Rear toe-in	mm	1,50±2,50	
Rear toe-in	deg	0°10'±25'	
Rear toe-in	deg-1/100	0,17±0,42	
Rear toe-in adjustment		Not adjustable	
Rear camber	deg	1°40'N±30'	
Rear camber	deg-1/100	1,67N±0,50	
Rear tolerance left/right	deg	0°30'	
Rear tolerance left/right	deg-1/100	0,50	
Rear camber adjustment		Not adjustable	

Autodata Note 93

- Lightly coat conical seat of bolt and mating surfaces between wheel centre hole and hub (use grease).
- Do NOT lubricate bolt thread.

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